

Chassis ID	Path
	4319/Repair//Oil filter housing, gearbox, install
Model	Identity
FH12	131403678
Publish date	ID/Operation
05/12/12	43134-1

43134-1 Oil filter housing, gearbox, install

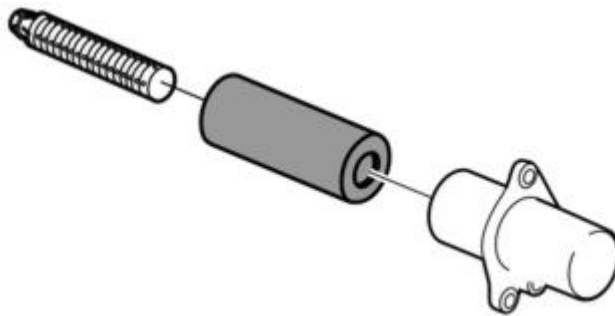
As the same illustrations are reused for different variants, some details may differ for the variant you are working on. However, the essential information in the illustrations is always correct.

1



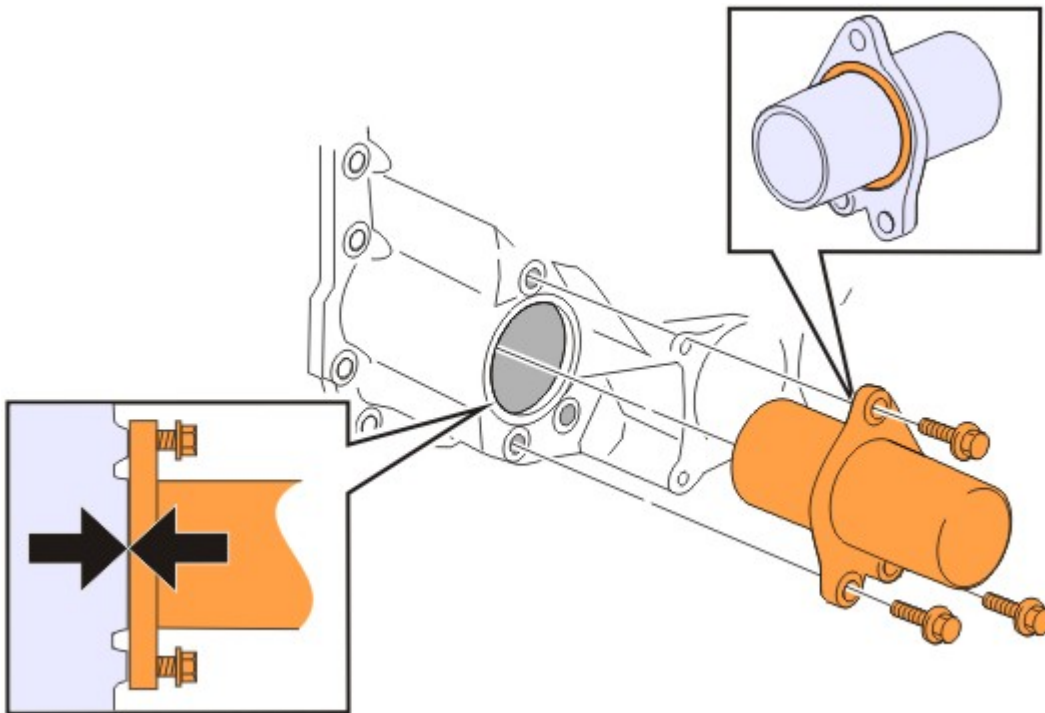
Note: Carefully clean around the gearbox and oil filter housing where the new components are to be fitted.

2



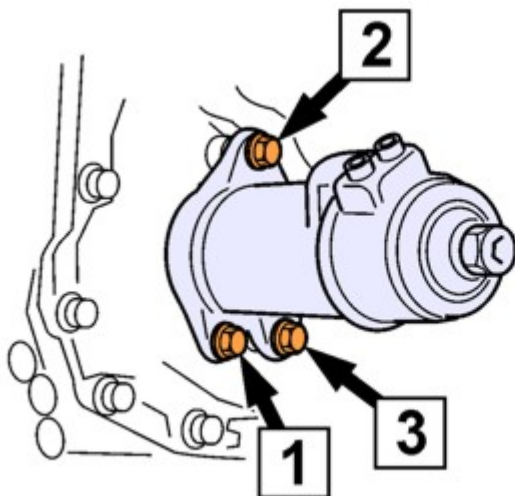
Replace the old oil filter.

3



Fit the new oil filter housing to the gearbox with new bolts.
Check that the oil filter housing is flat against the gearbox.

4



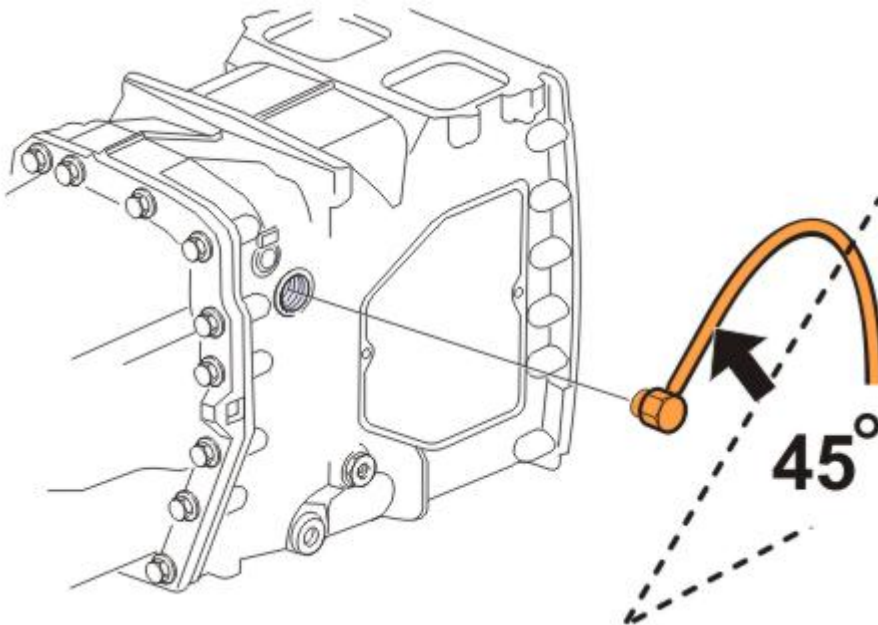
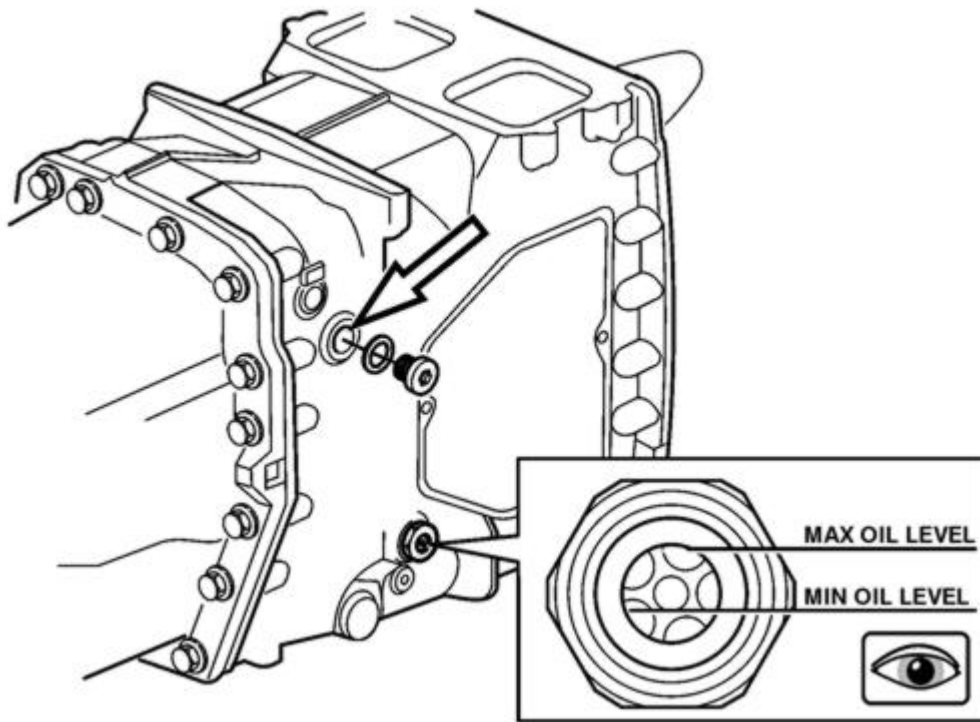
Torque tighten the bolts first to 15 ± 1.5 Nm and then 40 ± 5 Nm in the sequence shown in the illustration.

Specifications:

15 ± 1.5 Nm

40 ± 5 Nm

5



Fill the gearbox with the required amount of oil. Check the oil level.

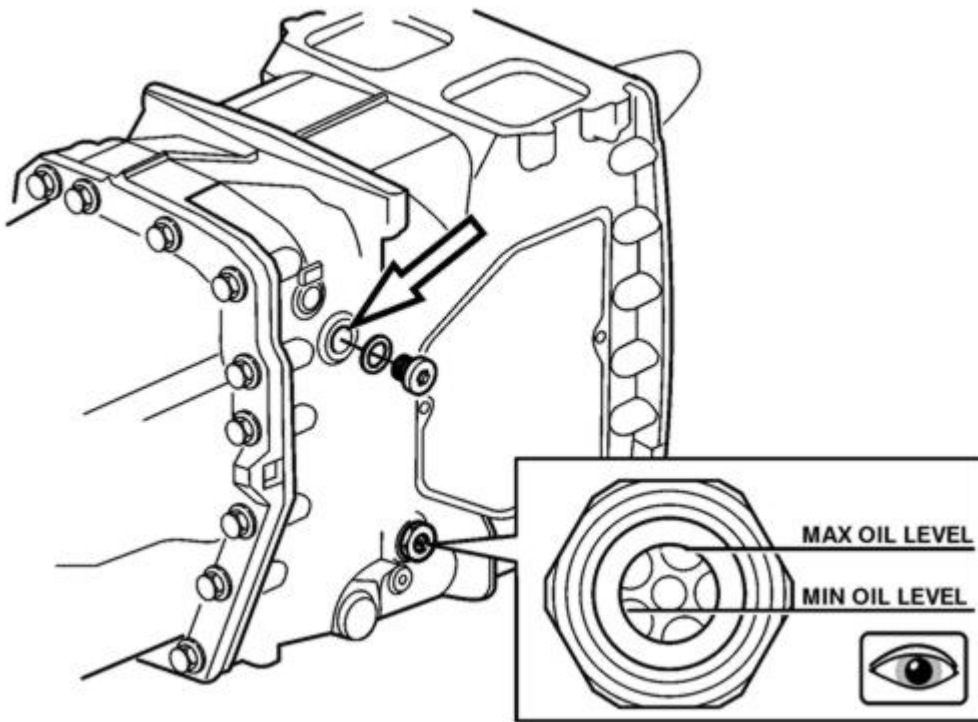
6

Switch on the electrical supply using the main switch.

7

Fit an exhaust hose and start the engine. Check that there are no oil leaks by the oil filter housing. Stop the engine.

8



Check the oil level in the gearbox. Top up if necessary.
Remove the container from under the gearbox.